

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
15 March 2001 (15.03.2001)

PCT

(10) International Publication Number
WO 01/17741 A1

- (51) International Patent Classification⁷: B28B 7/36, 11/24, 7/46, 3/02, 7/44 (74) Agents: DRAGOTTI, Gianfranco et al.; Dragotti & Associati S.r.l., Via Paris Bordone, 9, I-31100 Treviso (IT).
- (21) International Application Number: PCT/EP00/08531 (81) Designated States (*national*): CA, US.
- (22) International Filing Date: 31 August 2000 (31.08.2000) (84) Designated States (*regional*): European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data: TV99A000095 3 September 1999 (03.09.1999) IT Published:
— With international search report.
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For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: IMPROVED METHOD FOR THE PRODUCTION OF SLABS OF CERAMIC MATERIAL

(57) Abstract: In an improved method for the production of slabs of ceramic material, the starting mixture is enclosed between two sheets of cardboard or paperboard, subjected to vibrating compression under vacuum. The cardboard or paperboard being thick enough to absorb the excess mixture water prior to the transfer to the subsequent drying and firing stages, said sheets of paperboard being removed before said drying stage, so that the rough-formed slab is dried resting solely on a porous fabric or felt, and baking is performed while keeping the dried rough-formed slab in contact with the oven surface solely by means of a temporary protective layer of refractory material (engobe).

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2003/03/25 RECEIVED